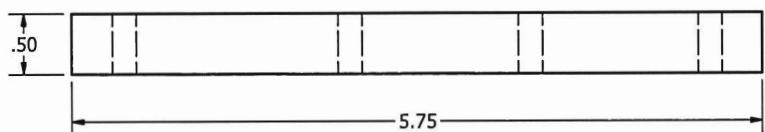
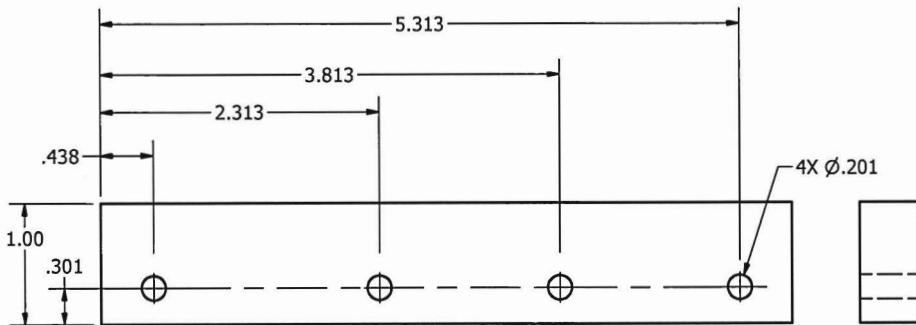


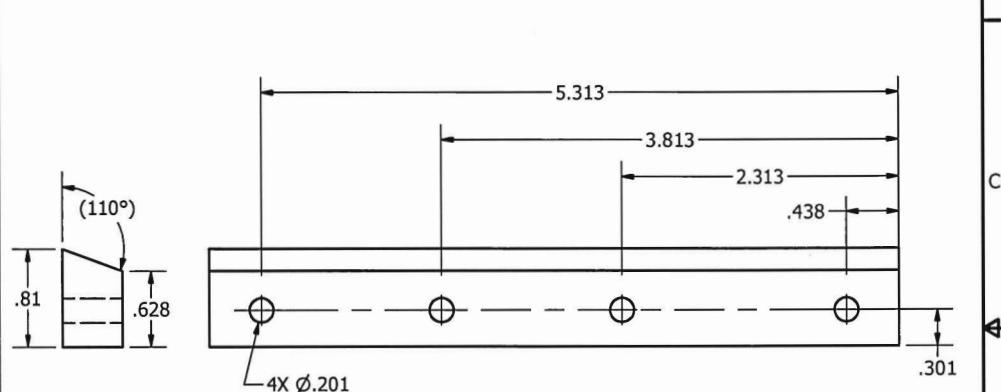
RELEASE DATE 2023.05.01 - REF ECR 519

MATERIAL: 6061 T6 ALUMINUM PER AMS-QQ-A-250/11, AMS-QQ-A-225/8,
AMS-QQ-A-200/8, AMS 4025, AMS 4027, AMS 4117, AMS 4150, OR AMS 4173.
FINISH: BLACK POLYESTER POWDER COAT CARDINAL P/N C241-BK303
ALT: FLAT BLACK ENAMEL
WEIGHT: 0.29 LBS

REVISION HISTORY							
DATE	REV	DESCRIPTION	AUTHOR	CHECKED BY	APPROVED		
04/07/97	N/C	INITIAL RELEASE	RHSM				
12/30/13	A	ADDED -2	DGW	LS	JT		
02/26/14	B	MOVED ANGLE CUT ON -2	DGW	LS	JT		
11/16/21	C	REFORMATTED DRAWING. ADDED ADDITIONAL MATERIAL Specs.	DT	Z A	DT		



-1 SPACER



-2 SPACER

CONFIDENTIAL INFORMATION
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PROPRIETARY AND IS SUBMITTED IN CONFIDENCE; AND
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ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR
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UNLESS OTHERWISE SPECIFIED
DRAWING INTERPRETED
PER ASME Y14.100-2004
DIMENSIONS INTERPRETED
PER ASME Y14.5-2009
DIMENSIONS IN INCHES
SURFACE ROUGHNESS: $\text{X} \pm .1$
REMOVE BURRS & BREAK EDGES
0.005 TO 0.015
 $\text{XXX} \pm .01$ THREADS
 $\text{XXX} \pm .005$ INTERNAL: CLASS 2B
ANGLES $\pm 1^\circ$

APPROVALS DATE

DRAWN DT

CHECKED

Z A

APPROVED

DT

11/16/21

11/16/21

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